

SAFETY DATA SHEET

according to Regulation (EC) No. 453/2010

POTASSIUM CARBONATE

Revision Date: 04-Sep-2015

Revision Number: 28

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product Identifier

Product Name POTASSIUM CARBONATE
Internal ID Code HM004422
 Contains Potassium carbonate

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Buffering Agent
Sector of use Refer to the Annex for a listing of uses.

1.3. Details of the supplier of the safety data sheet

Halliburton Manufacturing Services, Ltd.
 Halliburton House, Howemoss Crescent
 Kirkhill Industrial Estate
 Dyce
 Aberdeen, AB21 0GN
 United Kingdom

www.halliburton.com

For further information, please contact

E-Mail address: fdunexchem@halliburton.com

1.4. Emergency telephone number

+44 8 08 189 0979 / 1-760-476-3961

Emergency telephone - §45 - (EC)1272/2008	
Europe	112
Croatia	Centar za kontrolu otrovanja (CKO): (+385 1) 23-48-342 (Poison Control Center (PCC) - Institute for Medical Research and Occupational Health)
Cyprus	+210 7793777
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Center Berlin (DE): +49 030 30686 790
Italy	Poison Center, Milan (IT): +39 02 6610 1029
Netherlands	National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals)
Norway	Poisons Information (NO): +47 22 591300
Poland	Poison Control and Information Centre, Warsaw (PL): +48 22 619 66 54; +48 22 619 08 97
Romania	+40 21 318 36 06
Spain	Poison Information Service (ES): +34 91 562 04 20
United Kingdom	NHS Direct (UK): +44 0845 46 47

SECTION 2: Hazards Identification

2.1. Classification of the substance or mixture

REGULATION (EC) No 1272/2008

Serious Eye Damage / Eye Irritation	Category 2 - (H319)
Specific Target Organ Toxicity - (Single Exposure)	Category 3 - (H335)

2.2. Label Elements

Hazard Pictograms**Signal Word****Warning****Hazard Statements**

H319 - Causes serious eye irritation

H335 - May cause respiratory irritation

Precautionary Statements - EU (§28, 1272/2008)

P264 - Wash face, hands and any exposed skin thoroughly after handling

P280 - Wear eye protection/face protection

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P337 + P313 - If eye irritation persists: Get medical advice/attention

P304 + P340 - IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing

P312 - Call a POISON CENTER or doctor/physician if you feel unwell

Contains**Substances**

Potassium carbonate

CAS Number

584-08-7

2.3. Other Hazards

This substance is not considered to be persistent, bioaccumulating nor toxic (PBT).

This substance is not considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on Ingredients
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3.1. Substances

Substance

Substances	EINECS	CAS Number	PERCENT (w/w)	EU - CLP Substance Classification	REACH No.
Potassium carbonate	209-529-3	584-08-7	60 - 100%	Eye Irrit. 2 (H319) STOT SE 3 (H335)	01-2119532646-36

For the full text of the H-phrases mentioned in this Section, see Section 16

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation**

If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Eyes

In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Skin

Wash off immediately with soap and plenty of water for at least 15 minutes while removing all contaminated clothing and shoes

Ingestion

Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

4.2. Most Important symptoms and effects, both acute and delayed

Causes eye irritation May cause respiratory irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician

Treat symptomatically

SECTION 5: Firefighting Measures**5.1. Extinguishing media****Suitable Extinguishing Media**

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture**Special Exposure Hazards**

Decomposition in fire may produce harmful gases.

5.3. Advice for firefighters**Special Protective Equipment for Fire-Fighters**

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Use appropriate protective equipment. Avoid creating and breathing dust. Ensure adequate ventilation. Avoid contact with skin, eyes and clothing.

See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Scoop up and remove.

6.4. Reference to other sections

See Section 8 and 13 for additional information.

SECTION 7: Handling and Storage**7.1. Precautions for Safe Handling**

Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust. Ensure adequate ventilation. Wash hands after use. Launder contaminated clothing before reuse. Use appropriate protective equipment.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, dry location.

7.3. Specific End Use(s)**Exposure Scenario**

Please refer to the attached Annex for a listing of exposure scenarios.

Other Guidelines

No information available

SECTION 8: Exposure Controls/Personal Protection**8.1. Control parameters****Exposure Limits**

Substances	CAS Number	EU	UK	Netherlands	France
Potassium carbonate	584-08-7	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Germany	Spain	Portugal	Finland
Potassium carbonate	584-08-7	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Austria	Ireland	Switzerland	Norway
Potassium carbonate	584-08-7	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Italy	Poland	Hungary	Czech Republic
Potassium carbonate	584-08-7	Not applicable	Not applicable	Not applicable	TWA: 5 mg/m ³

Substances	CAS Number	Denmark	Romania	Croatia	Cyprus
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Potassium carbonate	584-08-7	Not applicable	Not applicable	Not applicable	Not applicable
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Derived No Effect Level (DNEL)**Worker**

Substances	Long-term exposure - systemic effects, Inhalation	Acute / short term exposure - systemic effects, Inhalation	Long-term exposure - local effects, Inhalation	Acute / short term exposure - local effects, Inhalation	Long-term exposure - systemic effects, Dermal	Acute / short term exposure - systemic effects, Dermal	Long-term exposure - local effects, Dermal	Acute / short term exposure - local effects, Dermal	Hazards for the eyes - local effects
Potassium carbonate	Not available	Not available	10.0 mg/m ³	Not available	Not available	Not available	16 mg/cm ²	Not available	Not available

General Population

Substances	Long-term exposure - systemic effects, Inhalation	Acute / short term exposure - systemic effects, Inhalation	Long-term exposure - local effects, Inhalation	Acute / short term exposure - local effects, Inhalation	Long-term exposure - systemic effects, Dermal	Acute / short term exposure - systemic effects, Dermal	Long-term exposure - local effects, Dermal	Acute / short term exposure - local effects, Dermal	Long-term exposure - systemic effects, Oral	Acute / short term exposure - local effects, Oral	Hazards for the eyes - local effects
Potassium carbonate	Not available	Not available	Not available	10.0 mg/m ³	Not available	Not available	8 mg/cm ²	Not available	Not available	Not available	Not available

Predicted No Effect Concentration (PNEC)

No information available.

8.2. Exposure controls**Engineering Controls**

Use in a well ventilated area.

Personal protective equipment

If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection

If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional. Dust/mist respirator. (N95, P2/P3)

Hand Protection

Use gloves which are suitable for the chemicals present in this product as well as other environmental factors in the workplace.

Skin Protection

Wear impervious protective clothing, including boots, gloves, lab coat, apron, rain jacket, pants or coverall, as appropriate, to prevent skin contact.

Eye Protection

Wear safety glasses or goggles to protect against exposure.

Other Precautions

None known.

Environmental Exposure Controls Do not allow material to contaminate ground water system

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State: Solid

Color: White

Odor: Odorless

Odor Threshold: No information available

PropertyValues

Remarks/ - Method

pH:

11.6

Freezing Point/Range

891 °C

Melting Point/Range

No data available

Boiling Point/Range

No data available

Flash Point

No data available

Flammability (solid, gas)

No data available

upper flammability limit

No data available

lower flammability limit

No data available

Evaporation rate

No data available

Vapor Pressure

No data available

Vapor Density

No data available

Specific Gravity

2.29

Water Solubility	Slightly soluble
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

Molecular Weight	138 g/mol
VOC Content (%)	No data available

SECTION 10: Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical Stability

Stable

10.3. Possibility of Hazardous Reactions

Will Not Occur

10.4. Conditions to Avoid

None anticipated

10.5. Incompatible Materials

Strong acids. Magnesium.

10.6. Hazardous Decomposition Products

Metal oxides. Carbon monoxide and carbon dioxide.

SECTION 11: Toxicological Information

11.1. Information on Toxicological Effects**Acute Toxicity**

Inhalation	May cause respiratory irritation.
Eye Contact	Causes eye irritation.
Skin Contact	Not irritating to skin in rabbits.
Ingestion	Irritation of the mouth, throat, and stomach. May cause abdominal pain, vomiting, nausea, and diarrhea.

Chronic Effects/Carcinogenicity

No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Potassium carbonate	584-08-7	1870 mg/kg (Rat) > 2000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 4.96 mg/L (Rat) 4.5 h

Substances	CAS Number	Skin corrosion/irritation
Potassium carbonate	584-08-7	Not irritating to skin in rabbits.

Substances	CAS Number	Eye damage/irritation
Potassium carbonate	584-08-7	Causes moderate eye irritation.

Substances	CAS Number	Skin Sensitization
Potassium carbonate	584-08-7	Did not cause sensitization on laboratory animals (guinea pig)

Substances	CAS Number	Respiratory Sensitization
Potassium carbonate	584-08-7	No information available

Substances	CAS Number	Mutagenic Effects
Potassium carbonate	584-08-7	In vitro tests did not show mutagenic effects

Substances	CAS Number	Carcinogenic Effects
Potassium carbonate	584-08-7	Did not show carcinogenic effects in animal experiments (similar substances)
Substances	CAS Number	Reproductive toxicity
Potassium carbonate	584-08-7	Animal testing did not show any effects on fertility. Did not show teratogenic effects in animal experiments.
Substances	CAS Number	STOT - single exposure
Potassium carbonate	584-08-7	May cause respiratory irritation.
Substances	CAS Number	STOT - repeated exposure
Potassium carbonate	584-08-7	No significant toxicity observed in animal studies at concentration requiring classification. (similar substances)
Substances	CAS Number	Aspiration hazard
Potassium carbonate	584-08-7	Not applicable

SECTION 12: Ecological Information

12.1. Toxicity

Ecotoxicity Effects

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Potassium carbonate	584-08-7	No information available	LC50 (96h) 68 mg/L (Oncorhynchus mykiss)	No information available	EC50 (48h) 200 mg/L (Daphnia pulex)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Potassium carbonate	584-08-7	The methods for determining biodegradability are not applicable to inorganic substances.

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Potassium carbonate	584-08-7	No information available

12.4. Mobility in soil

Substances	CAS Number	Mobility
Potassium carbonate	584-08-7	No information available

12.5. Results of PBT and vPvB assessment

This substance is not considered to be persistent, bioaccumulating nor toxic (PBT). This substance is not considered to be very persistent nor very bioaccumulating (vPvB).

12.6. Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

SECTION 13: Disposal Considerations

13.1. Waste treatment methods

Disposal Method

Contaminated Packaging

Bury in a licensed landfill according to federal, state, and local regulations. Follow all applicable national or local regulations. Contaminated packaging may be disposed of by: rendering packaging incapable of containing any substance, or treating packaging to remove residual contents, or treating packaging to make sure the residual contents are no longer hazardous, or by disposing of packaging into commercial waste collection.

SECTION 14: Transport Information

IMDG/IMO

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

RID

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

ADR

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

IATA/ICAO

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

14.1. UN Number: Not restricted**14.2. UN Proper Shipping Name:** Not restricted**14.3. Transport Hazard Class(es):** Not applicable**14.4. Packing Group:** Not applicable**14.5. Environmental Hazards:** Not applicable**14.6. Special Precautions for User:** None**14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code:** Not applicable

SECTION 15: Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**International Inventories**

EINECS Inventory	This product, and all its components, complies with EINECS
US TSCA Inventory	All components listed on inventory or are exempt.
Canadian DSL Inventory	All components listed on inventory or are exempt.

Legend**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory**EINECS/ELINCS** - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances**DSL/NDL** - Canadian Domestic Substances List/Non-Domestic Substances List

Germany, Water Endangering Classes (WGK) WGK 1: Low hazard to waters.

15.2. Chemical Safety Assessment

Yes

SECTION 16: Other Information**Full text of H-Statements referred to under sections 2 and 3**

H319 - Causes serious eye irritation

H335 - May cause respiratory irritation

Key or legend to abbreviations and acronyms

bw – body weight

CAS – Chemical Abstracts Service

CLP – REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL on Classification, Labelling and Packaging of substances and mixtures

EC – European Commission

EC10 – Effective Concentration 10%

EC50 – Effective Concentration 50%

EEC – European Economic Community

ErC50 – Effective Concentration growth rate 50%

IBC Code – International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk

LC50 – Lethal Concentration 50%

LD50 – Lethal Dose 50%

LL0 – Lethal Loading 0%

LL50 – Lethal Loading 50%

MARPOL – International Convention for the Prevention of Pollution from Ships

mg/kg – milligram/kilogram

mg/L – milligram/liter

NIOSH – National Institute for Occupational Safety and Health

NOEC – No Observed Effect Concentration

NTP – National Toxicology Program

OEL – Occupational Exposure Limit

PBT – Persistent Bioaccumulative and Toxic

PC – Chemical Product category

PEL – Permissible Exposure Limit

ppm – parts per million

PROC – Process category

REACH – REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals

STEL – Short Term Exposure Limit

SU – Sector of Use category

Key literature references and sources for datawww.ChemADVISOR.com/

OSHA

NZ CCID

Revision Date: 04-Sep-2015**Revision Note**

SDS sections updated: 1

This safety data sheet complies with the requirements of Regulation (EC) No. 453/2010**Disclaimer Statement**

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End of Safety Data Sheet