Material Safety Data Sheet

Section 1. Chemical Product and Company Identification

Product Name: PW280SRPP-810

Synonyms: Mineral oil based lubricant with natural engineered fiber

Product Use: Bearing Lubricant

Supplier/ Manufacturer: Permawick Company

255 E. Brown Street, Suite 100 Birmingham, Michigan 48009 Tel: (248)433-3500 Fax: (248)594-3433

Emergency Phone Numbers:

Monday - Friday, 8 am - 4:30 p.m. (EST) (812) 376-0703

Chemtrec 24 hr.: (800) 424-9300 (US and Canada)

Information Contacts:

For technical information, contact your sales representative.

Section 2. Composition / Information on Ingredients

Criteria for Listing Components in the Composition Section:

Carcinogens are listed at 0.1% or greater.

Components considered hazardous by OSHA are listed at 1.0 % or greater.

Non-hazardous components are listed at 3.0 % or greater.

Hazardous classification:

| | | CASRN | Percent (by wt.) |
|----|---|-------------|------------------|
| 1. | Solvent-refined heavy paraffinic distillate | 64741-88-4 | 23 - 45% |
| 2. | Natural Fiber | Proprietary | 14 – 19% |
| 3. | Hydro-treated heavy paraffinic distillate | 64742-54-7 | 15 - 37% |
| 4. | Zinc alkyldithiophosphate | 68649-42-3 | < 1.0% |

See section 8 for Exposure Guidelines

^{*}This is not intended to be a complete compositional disclosure.*

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Section 3. Hazards Identification

****Emergency Overview****

This compound is not an acute or physical hazard under normal conditions of use. Under fire conditions there is a possibility of toxic phosphorous oxide vapors being released.

Potential Health Effects, Signs and Symptoms of Exposure:

Inhalation: Irritation possible. Fumes from heated material may cause irritation. Sprays or

mists may be irritating to the upper respiratory tract.

Ingestion: May cause gastrointestinal irritation.

Eye

Contact: May cause tearing, reddening, or swelling.

Skin

Contact: Prolonged or repeated contact may result in defatting, and/or

drying of the skin which may lead to skin irritation and dermatitis. Harmful if

absorbed through the skin.

Medical Conditions aggravated by exposure: None

Section 4. First Aid Measures

FIRST AID

Eye Contact: Immediately flush eyes with plenty of water. If irritation

develops or persists seek medical attention immediately.

Ingestion: Call a physician or poison control center immediately. Only

induce vomiting at the instruction of a physician.

Inhalation: Immediately remove victim to fresh air. If victim has stopped

breathing give artificial respiration, preferably by mouth to mouth.

Get medical attention immediately.

Skin

Contact: Wash affected area immediately with soap and plenty of water.

Remove contaminated clothing and wash clothing before reuse. If

symptoms occur obtain medical attention immediately.

Section 5. Fire Fighting Measures

Flash Point: 400°F Method used: ASTM D92

Auto-ignition Point: 620°F (estimated) Lower explosive limit: not available

NFPA rating: none

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Other Flammable Properties:

Upper explosive limit: N/A

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Can burn in a fire and form carbon dioxide and some carbon monoxide. **Extinguishing Media:** Water spray or fog, foam, dry chemical or CO2.

Fire Fighting Precautions and Procedure:

Firefighters should wear self - contained breathing apparatus (MSHA / NIOSHA approved or equivalent) in the positive - pressure mode with full protective gear especially when there is the possibility of exposure to smoke, fumes or hazardous decomposition of products. Frothing may occur and may be quite violent. Water spray carefully applied has frequently been used with success in extinguishing such fires by causing the frothing to occur only on the surface and this foaming action blankets and extinguishes the fire (NFPA 325M - 1984). Containers can build up pressure if exposed to heat (fire). Cool with water spray.

Section 6. Accidental Release Measures

Spill or Release Procedures:

Ventilate area. Absorb spill with inert material and place in appropriate chemical waste container. Obey any federal, state, and local laws and regulations. U.S. Coast Guard regulations require immediate reporting of spills that could reach any waterway including intermittant dry creeks. Do not flush into sewers discharging into domestic water systems or natural waterways. Use personal protective equipment (Sec.8). Spilled material will cause a slippery surface. Avoid trips and falls.

Section 7. Handling and Storage -

Handling:

Thoroughly wash after handling. Use adequate ventilation and avoid breathing vapor or mist. Avoid contact with eyes, skin, clothing.

Storage:

Keep container tightly closed when not in use and during transport.

Section 8. Exposure Controls / Personal Protection

| Exposure Guidelines: | | |
|-----------------------------------|------------|---|
| Component Solvent - refined heavy | CAS# | Exposure Limits |
| paraffinic distillate | 64741-88-4 | OSHA PEL: 5 mg/m³ (oil mist) ACGIH TLV-TWA: 5 mg/m³ (oil mist) ACGIH: TLV-STEL: 10 mg/m³ (oil mist) |
| Hydro-treated heavy | | , |
| paraffinic distillate | 64742-54-7 | OSHA PEL: 5 mg/m ³ (oil mist) ACGIH TLV-TWA: 5 mg/m ³ |
| | | ACGIH TLV-TWA: 5 mg/m ³ (oil mist) |
| | | ACGIH TLV-STEL: 10 mg/m ³ |
| | | (oil mist) |

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Zinc alkyldithiophosphate 68649-42-3 OSHA PEL: 5 mg/m³ (oil mist)
ACGIH STEL: 10 mg/m³ (oil mist)

Engineering Controls:

Adequate ventilation must be provided to control concentrations below exposure guidelines.

Personal Protective Equipment.

Eye/Face Protection: Use chemical splash goggles or other

approved eye protection.

Skin Protection: Wear impermeable gloves to minimize skin

contact.

Respiratory Protection: Where exposure is likely to exceed acceptable

criteria, use NIOSH/OSHA approve respiratory equipment. Respirators should be selected based on the form and concentration of contaminant in air with OSHA concentration of contaminant in air and in accordance with OSHA (29 CFR

1910.134).

Other Protective Equipment: In order to identify additional Personal

Protective Equipment requirements, the

recommendation is made that a hazard assessment in accordance with the OSHA PPE Standard (29 CFR 1910.132) be conducted before product use.

Section 9. Physical and Chemical Properties (Base Oil)

Boiling Point: >230°C @ 760 mm Hg pressure

Pour Point: -40°C (ASTM D-97) Vapor Pressure: < 0.05 mm Hg @ 300°F

Vapor Density -

(Air = 1): heavier than air Specific Gravity: 0.86 - 0.88

@ 60 / 60°F

Density: see specific gravity pH: Not available

Viscosity: 235 - 280 SUS @ 100°F

50 - 58 SUS @ 210°F

Evaporation Rate: slower than Butyl Acetate

Evaporation Loss

(Ethyl Ether = 1): 1000x slower Solubility in water: Negligible

Appearance

& color: Amber viscous liquid with fiber

Odor: mild odor

% volatiles by

volume: 0

Volatility by weight: not available

Section 10. Stability and Reactivity

Stability: Stable under normal storage conditions.

Hazardous Polymerization: Will not occur during normal conditions

Conditions to avoid: Mechanical impact: none Static discharge: none

Material Incompatibility: Avoid chlorine, fluorine, acids and other strong oxidizers

Hazardous Decomposition Products:

Carbon Dioxide, Carbon Monoxide, Aldehydes, Hydrogen sulfide, alkyl mercaptans, and sulfides. Under combustion conditions, oxides of the

following elements will be formed: Phosphorus, Sulfur, Zinc.

Section 11. Toxicological Properties

Inhalation: Testing not conducted

Ingestion:LD50 : > 15 g / kg (rat) . NontoxicDermal:LD50: > 5 g / kg (rabbits) . Nontoxic

Mutagenicity: No data available

Carcinogens: no NTP : no IARC: no

Other Toxicological Information:

Based on testing of similar products by dermal application to rats 5 days / week for 90 days at doses significantly higher than those expected during industrial exposure, evaluations including microscopic examination of internal organs and clinical chemistry of body fluids, showed no adverse effects.

The base oils in this product are severely solvent refined and/or severely hydro-treated. Two year mouse skin painting studies of similar oils showed no evidence of carcinogenic effects.

Section 12. Ecological Information

Ecological Fate: No data available

Environmental Effects: 96 hr. LC50 (Rainbow trout) = 0.75 (0.54 - 1.04) mg/l

(ICG/T79-069)

96 hr. LC50 (Fathead minnow) = 100 mg/l (ICG / T79 - 069) 48 hr. LC50 (Daphnia Magna) = 0.27 mg/l (ICG / T79 - 069) 96 hr. LC50 (Bluegill Sunfish) = 7000 mg/l (ICG / T79 - 069)

Section 13. Disposal Considerations

Disposal Method:

All recovered material should be packaged, labeled, transported,

and disposed or reclaimed in accordance with federal, state and local regulations. Incineration is the preferred method. Reclaim where possible.

Section 14. Transportation Information

U.S. Department of Transportation:

DOT proper shipping name: not regulated DOT classification: not regulated

Section 15. Regulatory Information

U.S. Federal Regulations

OSHA:

Preparation of this document is in accordance with the MSDS requirements of the OSHA Hazard Communication Standard.

SARA Section 311 / 312:

Hazard classification: Hazardous by OSHA under 29 CFR 1910.1200 (d).

SARA Section 302:

Extremely hazardous substances: none

SARA Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372:

From 0.4-0.45 %, Zinc compounds; contains < 0.05 % as Zn.

TSCA:

This product or its components are listed in the TSCA inventory .

This product contains n-methyl pyrrolidine (CAS 872-50-4) which is currently undergoing review and testing under TSCA Section 4. Notification to the U.S. EPA Office of Toxic Substances is required prior to export of this material from the United States.

CERCLA Hazardous Materials: None reported

OSHA Hazard Communication Standard:

Contains a component listed by OSHA. Contains a component listed by ACGIH.

RCRA:

The unused product is not specifically listed by the E.P.A. as a hazardous waste (40 CFR, Part 261D).

The used product may be regulated by state or local laws.

State Regulations - None

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REV. DATE: 9/17/04

Section 16. Other Information

HMIS Rating System: Health: 1 Flammability: 1 Reactivity: 0

Ratings key: 4 = Highest hazard, 0 = Lowest hazard, * = Chronic Health Hazard

Revision summary:

This is the first issue of this MSDS in the ANSI Z400.1 - 1993 format

Approval date: 1/10/97 Supersedes: 4/15/96

This information presented herein is believed to be factual as it has been derived form works and opinions of persons believed to be qualified experts; however, nothing contained in this information is to be taken as warranty or representation for which Permawick bears legal responsibility. Conditions of use and suitability of the product for particular uses are beyond our control. Any recommendations should be reviewed by the user in the specific context of the intended use to determine whether they are appropriate. Nothing is intended as a recommendation for uses which infringe valid patents or as extending license under valid patents.

ACGIH: American Conference of Governmental Industrial Hygienists

ANSI: American National Standards Institute

CASRN: Chemical Abstracts Service Registry Number

CERCLA: Comprehensive Emergency Response, Compensation and Liability Act

HMIS: Hazardous Material Identification System

IARC: International Agency for Resource and Conservation

NTP: National Toxicology Program

OSHA: Occupational Health and Safety Organization

PEL: OSHA Permissable Exposure Limit

RCRA: Resource Conservation and Recovery Act SARA: Superfund Amendment Reauthorization Act

STEL: Short Term Exposure Limit TLV: Threshold Limit Values TSCA: Toxic Substances Control Act TWA: Time Weighted Average