HALLIBURTON

SAFETY DATA SHEET

according to Regulation (EC) No. 453/2010

HR-25L

Revision Date: 21-Sep-2015 **Revision Number:** 28

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product Identifier

Product Name HR-25L
Internal ID Code HM000893

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Cement Retarder
Sector of use Refer to the Annex for a listing of uses.

1.3. Details of the supplier of the safety data sheet

Halliburton Energy Services
Halliburton House, Howemoss Place
Kirkhill Industrial Estate
Dyce
Aberdeen, AB21 0GN
United Kingdom

www.halliburton.com

For further information, please contact
E-Mail address: fdunexchem@halliburton.com

1.4. Emergency telephone number

+44 8 08 189 0979 / 1-760-476-3961

Emergency telephone - §45 - (EC)1272/2008	
Europe	**112**
Croatia	Centar za kontrolu otrovanja (CKO): (+385 1) 23-48-342 (Poison Control Center (PCC) - Institute for Medical Research and Occupational Health)
Cyprus	+210 7793777
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Center Berlin (DE): +49 030 30686 790
Italy	Poison Center, Milan (IT): +39 02 6610 1029
Netherlands	National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals)
Norway	Poisons Information (NO):+ 47 22 591300
Poland	Poison Control and Information Centre, Warsaw (PL): +48 22 619 66 54; +48 22 619 08 97
Romania	+40 21 318 36 06
Spain	Poison Information Service (ES): +34 91 562 04 20
United Kingdom	NHS Direct (UK): +44 0845 46 47

SECTION 2: Hazards Identification

2.1. Classification of the substance or mixture

REGULATION (EC) No 1272/2008

Serious Eye Damage / Eye Irritation	Category 1 - (H318)

2.2. Label Elements

Hazard Pictograms

Signal Word **Danger**

Hazard Statements
H318 - Causes serious eye damage

Precautionary Statements - EU (§28, 1272/2008)
P280 - Wear eye protection/face protection
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER or doctor/physician

Contains

Substances	**CAS Number**
Tartaric acid	87-69-4

2.3. Other Hazards
This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT).
This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on Ingredients

3.2. Mixtures Mixture

Substances	EINECS	CAS Number	PERCENT (w/w)	EU - CLP Substance Classification	REACH No.
Tartaric acid	201-766-0	87-69-4	30 - 60%	Eye Corr. 1 (H318)	01-2119537204-47

For the full text of the H-phrases mentioned in this Section, see Section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

4.2. Most Important symptoms and effects, both acute and delayed
Causes severe eye irritation which may damage tissue.

4.3. Indication of any immediate medical attention and special treatment needed
Notes to Physician Treat symptomatically

SECTION 5: Firefighting Measures

5.1. Extinguishing media
Suitable Extinguishing Media

All standard fire fighting media
Extinguishing media which must not be used for safety reasons
None known.

5.2. Special hazards arising from the substance or mixture
Special Exposure Hazards
Decomposition in fire may produce harmful gases.

5.3. Advice for firefighters
Special Protective Equipment for Fire-Fighters
Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use appropriate protective equipment. Avoid contact with skin, eyes and clothing. Avoid breathing vapors. Ensure adequate ventilation.
See Section 8 for additional information

6.2. Environmental precautions
Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up
Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Neutralize to pH of 6-8. Scoop up and remove.

6.4. Reference to other sections
See Section 8 and 13 for additional information.

SECTION 7: Handling and Storage

7.1. Precautions for Safe Handling
Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Ensure adequate ventilation. Wash hands after use. Launder contaminated clothing before reuse. Use appropriate protective equipment.
Hygiene Measures
Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities
Store away from alkalis. Store away from oxidizers. Store in a cool well ventilated area. Keep container closed when not in use. Product has a shelf life of 60 months.

7.3. Specific End Use(s)
Exposure Scenario Please refer to the attached Annex for a listing of exposure scenarios.
Other Guidelines No information available

SECTION 8: Exposure Controls/Personal Protection

8.1. Control parameters
Exposure Limits

Substances	CAS Number	EU	UK	Netherlands	France
Tartaric acid	87-69-4	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Germany	Spain	Portugal	Finland
Tartaric acid	87-69-4	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Austria	Ireland	Switzerland	Norway
Tartaric acid	87-69-4	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Italy	Poland	Hungary	Czech Republic
Tartaric acid	87-69-4	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Denmark	Romania	Croatia	Cyprus
Tartaric acid	87-69-4	Not applicable	Not applicable	Not applicable	Not applicable

Derived No Effect Level (DNEL)

Worker

Substances	Long-term exposure - systemic effects, Inhalation	Acute / short term exposure - systemic effects, Inhalation	Long-term exposure - local effects, Inhalation	Acute / short term exposure - local effects, Inhalation	Long-term exposure - systemic effects, Dermal	Acute / short term exposure - systemic effects, Dermal	Long-term exposure - local effects, Dermal	Acute / short term exposure - local effects, Dermal	Hazards for the eyes - local effects
Tartaric acid	5.2 mg/m³	Not available	Not available	Not available	2.9 mg/kg bw/day	Not available	Not available	Not available	Not available

General Population

Substances	Long-term exposure - systemic effects, Inhalation	Acute / short term exposure - systemic effects, Inhalation	Long-term exposure - local effects, Inhalation	Acute / short term exposure - local effects, Inhalation	Long-term exposure - systemic effects, Dermal	Acute / short term exposure - systemic effects, Dermal	Long-term exposure - local effects, Dermal	Acute / short term exposure - local effects, Dermal	Long-term exposure - systemic effects, Oral	Acute / short term exposure - local effects, Oral	Hazards for the eyes - local effects
Tartaric acid	1.3 mg/m³	Not available	Not available	Not available	1.5 mg/kg bw/day	Not available	Not available	Not available	8.1 mg/kg bw/day	Not available	Not available

Predicted No Effect Concentration (PNEC)

Substances	Freshwater	Marine water	Intermittent release	Sewage treatment plant	Sediment (freshwater)	Sediment (marine water)	Air	Soil	Secondary poisoning
Tartaric acid	0.3125 mg/L	0.3125 mg/L	0.514 mg/L	10 mg/L	1.141 mg/kg dw	1.141 mg/kg dw	Not available	0.0449 mg/kg dw	No potential for bio-accumulation

8.2. Exposure controls

Engineering Controls Use in a well ventilated area.

Personal protective equipment

If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection Dust/mist respirator. (N95, P2/P3)
Hand Protection Impervious rubber gloves.
Skin Protection Rubber apron.
Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions Eyewash fountains and safety showers must be easily accessible.

Environmental Exposure Controls Do not allow material to contaminate ground water system

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State: Liquid
Color: Light yellow-green
Odor: Odorless
Odor Threshold: No information available

Property Remarks/ - Method	Values
pH:	1.7
Freezing Point/Range	No data available
Melting Point/Range	No data available
Boiling Point/Range	103 °C / 219 °F
Flash Point	No data available
Flammability (solid, gas)	No data available
upper flammability limit	No data available
lower flammability limit	No data available
Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	1.2
Water Solubility	Soluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available

Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%)	No data available

SECTION 10: Stability and Reactivity

10.1. Reactivity
Not expected to be reactive.
10.2. Chemical Stability
Stable
10.3. Possibility of Hazardous Reactions
Will Not Occur
10.4. Conditions to Avoid
None anticipated
10.5. Incompatible Materials
Strong oxidizers. Strong alkalis.
10.6. Hazardous Decomposition Products
Carbon monoxide and carbon dioxide.

SECTION 11: Toxicological Information

11.1. Information on Toxicological Effects

Acute Toxicity

Inhalation	May cause mild respiratory irritation.
Eye Contact	Causes severe eye irritation which may damage tissue.
Skin Contact	May cause mild skin irritation.
Ingestion	Irritation of the mouth, throat, and stomach.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Tartaric acid	87-69-4	2000 - 5000 mg/kg (Rat)	> 2000 mg/kg (Rat)	No data available

Substances	CAS Number	Skin corrosion/irritation
Tartaric acid	87-69-4	Non-irritating to the skin (Rabbit) (in vitro)

Substances	CAS Number	Eye damage/irritation
Tartaric acid	87-69-4	Causes severe eye irritation. (Rabbit)

Substances	CAS Number	Skin Sensitization
Tartaric acid	87-69-4	Did not cause sensitization on laboratory animals (mouse)

Substances	CAS Number	Respiratory Sensitization
Tartaric acid	87-69-4	No information available

Substances	CAS Number	Mutagenic Effects
Tartaric acid	87-69-4	In vitro tests did not show mutagenic effects In vivo tests did not show mutagenic effects.

Substances	CAS Number	Carcinogenic Effects
Tartaric acid	87-69-4	Did not show carcinogenic effects in animal experiments (Rat) (similar substances)

Substances	CAS Number	Reproductive toxicity
Tartaric acid	87-69-4	Did not show teratogenic effects in animal experiments.

Substances	CAS Number	STOT - single exposure
Tartaric acid	87-69-4	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	STOT - repeated exposure
Tartaric acid	87-69-4	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	Aspiration hazard
Tartaric acid	87-69-4	Not applicable

SECTION 12: Ecological Information

12.1. Toxicity

Ecotoxicity Effects

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Tartaric acid	87-69-4	E(B)C50 2575.2 mg/L (Skeletonema costatum) E(R)C50 1198 mg/L (Skeletonema costatum) EC50 791.25 mg/L (Skeletonema costatum) EC50 (72h) 51.4043 mg/L (Pseudokirchnerella subcapitata)	LC50 250 mg/L (Scophthalmus maximus) LC50 (96h) > 100 mg/L (Danio rerio)	EC50 (3h) > 1000 mg/L (Activated sludge)	TLM96 330-1000 ppm (Crangon crangon) EC50 46.04 - 165.37 mg/L (Ceriodaphnia dubia) LC50 3753.85 (Acartia tonsa) EC50 (48h) 93.313 mg/L (Daphnia magna)

12.2. Persistence and degradability

Readily biodegradable

Substances	CAS Number	Persistence and Degradability
Tartaric acid	87-69-4	Readily biodegradable (85% @ 28d)

12.3. Bioaccumulative potential

Does not bioaccumulate

Substances	CAS Number	Log Pow
Tartaric acid	87-69-4	-1

12.4. Mobility in soil

Substances	CAS Number	Mobility
Tartaric acid	87-69-4	No information available

12.5. Results of PBT and vPvB assessment

This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

Substances	PBT and vPvB assessment
Tartaric acid	Not PBT/vPvB

12.6. Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

SECTION 13: Disposal Considerations

13.1. Waste treatment methods

Disposal Method

Disposal should be made in accordance with federal, state, and local regulations. Incineration recommended in approved incinerator according to federal, state, and local regulations. Substance should NOT be deposited into a sewage facility.

Contaminated Packaging

Follow all applicable national or local regulations. Contaminated packaging may be disposed of by: rendering packaging incapable of containing any substance, or treating packaging to remove residual contents, or treating packaging to make sure the residual

contents are no longer hazardous, or by disposing of packaging into commercial waste collection.

SECTION 14: Transport Information

IMDG/IMO

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

RID

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

ADR

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

IATA/ICAO

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

14.1. UN Number: Not restricted

14.2. UN Proper Shipping Name: Not restricted

14.3. Transport Hazard Class(es): Not applicable

14.4. Packing Group: Not applicable

14.5. Environmental Hazards: Not applicable

14.6. Special Precautions for User: None

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

SECTION 15: Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

EINECS Inventory	This product, and all its components, complies with EINECS
US TSCA Inventory	All components listed on inventory or are exempt.
Canadian DSL Inventory	All components listed on inventory or are exempt.

Legend
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

Germany, Water Endangering Classes (WGK)	WGK 0: Generally not water endangering.

15.2. Chemical Safety Assessment

Yes

SECTION 16: Other Information

Full text of H-Statements referred to under sections 2 and 3
H318 - Causes serious eye damage

Key or legend to abbreviations and acronyms
bw – body weight
CAS – Chemical Abstracts Service
CLP – REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL on Classification, Labelling and Packaging of substances and mixtures
EC – European Commission
EC10 – Effective Concentration 10%
EC50 – Effective Concentration 50%
EEC – European Economic Community
ErC50 – Effective Concentration growth rate 50%
IBC Code – International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL0 – Lethal Loading 0%
LL50 – Lethal Loading 50%
MARPOL – International Convention for the Prevention of Pollution from Ships
mg/kg – milligram/kilogram
mg/L – milligram/liter
NIOSH – National Institute for Occupational Safety and Health
NOEC – No Observed Effect Concentration
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PBT – Persistent Bioaccumulative and Toxic
PC – Chemical Product category
PEL – Permissible Exposure Limit
ppm – parts per million
PROC – Process category
REACH – REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals
STEL – Short Term Exposure Limit
SU – Sector of Use category

Key literature references and sources for data
www.ChemADVISOR.com/
NZ CCID

Revision Date: 21-Sep-2015
Revision Note
SDS sections updated: 1

This safety data sheet complies with the requirements of Regulation (EC) No. 453/2010

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End of Safety Data Sheet