HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: HR-25L

Revision Date: 14-May-2013

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE

COMPANY/UNDERTAKING

Statement of Hazardous Nature Hazardous according to the criteria of NOHSC, Non-Dangerous Goods according to

the criteria of ADG.

Manufacturer/Supplier Halliburton Australia Pty. Ltd.

15 Marriott Road

Jandakot WA 6164 Australia

ACN Number: 009 000 775

Telephone Number: 61 (08) 9455 8300 Fax Number: 61 (08) 9455 5300

Product Emergency Telephone

Australia: 08-64244950

Papua New Guinea: 05 1 281 575 5000

NewZealand: 06-7559274

Fire, Police & Ambulance - Emergency Telephone

Australia: 000

Papua New Guinea: 000 New Zealand: 111

Identification of Substances or Preparation

Product Trade Name: HR-25L Synonyms: None

Chemical Family: Organic acid

UN Number: None
Dangerous Goods Class: None
Subsidiary Risk: None

Hazchem Code:None AllocatedPoisons Schedule:None AllocatedApplication:Cement Retarder

Prepared By Chemical Compliance

Telephone: 1-580-251-4335

e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT		New Zealand WES	ACGIH TLV-TWA
Tartaric acid	87-69-4	30 - 60%	Not applicable	Not applicable	Not applicable

Non-Hazardous Substance to Total of 100%

HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory irritation.

Risk Phrases R41 Risk of serious damage to eyes.

HSNO Classification 8.3A Corrosive to ocular tissue 9.3C Harmful to terrestrial vertebrates

FIRST AID MEASURES

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation

develops or if breathing becomes difficult.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15

minutes. Get medical attention. Remove contaminated clothing and launder before

reuse.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water

for at least 15 minutes and get medical attention immediately after flushing.

Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek Ingestion

medical attention. Never give anything by mouth to an unconscious person.

Not Applicable **Notes to Physician**

FIRE FIGHTING MEASURES

Suitable Extinguishing Media All standard fire fighting media

Extinguishing media which must None known.

not be used for safety reasons

Decomposition in fire may produce toxic gases. Special Exposure Hazards

Fire-Fighters

Special Protective Equipment for Full protective clothing and approved self-contained breathing apparatus required for

fire fighting personnel.

ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary

Measures

Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning /

Absorption

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials.

Neutralize to pH of 6-8. Scoop up and remove.

HANDLING AND STORAGE

Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after **Handling Precautions**

use. Launder contaminated clothing before reuse.

Store away from alkalis. Store away from oxidizers. Store in a cool well ventilated **Storage Information**

area. Keep container closed when not in use. Product has a shelf life of 60 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area.

Respiratory Protection Dust/mist respirator. (N95, P2/P3)

Hand Protection Impervious rubber gloves.

Skin Protection Rubber apron.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid

Color: Light yellow-green

 Odor:
 Odorless

 pH:
 1.7

 Specific Gravity @ 20 C (Water=1):
 1.2

 Density @ 20 C (kg/l):
 1.2

Bulk Density @ 20 C (kg/m³): Not Determined

Boiling Point/Range (C): 103

Not Determined Freezing Point/Range (C): Not Determined Pour Point/Range (C): Flash Point/Range (C): Not Determined Flash Point Method: Not Determined **Autoignition Temperature (C):** Not Determined Flammability Limits in Air - Lower (g/m³): Not Determined Flammability Limits in Air - Lower (%): Not Determined Flammability Limits in Air - Upper (g/m³): Not Determined Not Determined Flammability Limits in Air - Upper (%): Not Determined Vapor Pressure @ 20 C (mmHg): Vapor Density (Air=1): Not Determined

Percent Volatiles: 60

Evaporation Rate (Butyl Acetate=1): Not Determined

Solubility in Water (g/100ml): Soluble

Solubility in Solvents (g/100ml):

VOCs (g/l):

Viscosity, Dynamic @ 20 C (centipoise):

Viscosity, Kinematic @ 20 C (centistokes):

Partition Coefficient/n-Octanol/Water:

Molecular Weight (g/mole):

Decomposition Temperature (C):

Not Determined

Not Determined

Not Determined

10. STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to Avoid None anticipated

Incompatibility (Materials to

Avoid)

Strong oxidizers. Strong alkalis.

Hazardous Decomposition

Products

Carbon monoxide and carbon dioxide.

Additional Guidelines Not Applicable

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11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Sympotoms related to exposure

Inhalation May cause respiratory irritation.

Skin Contact May cause skin irritation.

Eye Contact May cause moderate eye irritation.

Ingestion Irritation of the mouth, throat, and stomach.

Aggravated Medical Conditions Skin disorders.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 1% are

chronic health hazards.

Not determined

Other Information None known.

Toxicity Tests

Oral Toxicity: Not determined

Dermal Toxicity: Not determined

Inhalation Toxicity: Not determined

Primary Irritation Effect: Not determined

Carcinogenicity Not determined

Genotoxicity: Not determined

Reproductive /

Developmental Toxicity:

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability Not determined

Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: Not determined Acute Crustaceans Toxicity: Not determined Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined

Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Incineration recommended in approved incinerator according to federal, state, and local regulations. Substance should NOT be deposited into a sewage facility.

Contaminated Packaging Follow all applicable national or local regulations. Contaminated packaging may be

disposed of by: rendering packaging incapable of containing any substance, or treating packaging to remove residual contents, or treating packaging to make sure the residual contents are no longer hazardous, or by disposing of packaging into

commercial waste collection.

14. TRANSPORT INFORMATION

Land Transportation

ADR

Not restricted

Air Transportation

ICAO/IATA

Not restricted

Sea Transportation

IMDG

Not restricted

Other Transportation Information

Labels: None

15. REGULATORY INFORMATION

Chemical Inventories

Australian AICS Inventory New Zealand Inventory of

Chemicals

All components listed on inventory or are exempt.

All components listed on inventory or are exempt. All components listed on inventory or are exempt.

US TSCA Inventory EINECS Inventory

This product, and all its components, complies with EINECS

Classification Xi - Irritant.

Risk Phrases R41 Risk of serious damage to eyes.

Safety Phrases

S36/37/39 Wear suitable protective clothing, gloves and eye/face protection.

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS Not applicable

Contact

Australian Poisons Information Centre

24 Hour Service: - 13 11 26

Police or Fire Brigade: - 000 (exchange): - 1100

New Zealand National Poisons Centre

0800 764 766

Additional Information For additional information on the use of this product, contact your local Halliburton

representative.

For questions about the Safety Data Sheet for this or other Halliburton products,

contact Chemical Compliance at 1-580-251-4335.

Disclaimer StatementThis information is furnished without warranty, expressed or implied, as to accuracy

or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of

the user.

END OF MSDS